**Programme**

*(Venue: Conference Hall, 7th Floor, Royal Ambarrukmo Hotel, Yogyakarta)*

<table>
<thead>
<tr>
<th>Day–Date</th>
<th>0900 – 1330 hours*</th>
<th>1330 – 1500 hours</th>
<th>1600–1700 hours*</th>
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| Tuesday, 4 Sep 2012 | 1. Joint Inaugural Session of the 30th Meeting of Ministers of Health and 65th Session of the WHO Regional Committee for South-East Asia  
Commencement of the Meeting of the Ministers of Health  
2. Introductory session  
3. Business session  
(i) Review of Jaipur Declaration on Antimicrobial Resistance and of all other previous HMM declarations / Follow-up actions on the decisions and recommendations of the Twenty-ninth Meeting of Ministers of Health  
(ii) Ageing and health  
(iii) Implementation of the International Health Regulations (2005) in WHO–South East Asia Region  
(iv) Regional Strategy for Universal Health Coverage  
(v) Any other business | Lunch break | 4. Concluding session  
(i) Adoption of the report  
(ii) Closing |

* Timings would be flexible. The afternoon session will commence as soon as the draft report is ready.